

Date: Monday, 11/21/2005 10:05:13 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASSEMBLY
Job Number	: 24915		
Estimate Number	: 10770		
P.O. Number	: N/A	Part Number	: D3462041
This Issue	: 11/21/2005 S.O. No. : N/A	Drawing Number	: D3462 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>See comment below</u>	Due Date	: 11/28/2005
Checked & Approved By	: <u>See comment below</u>	Qty:	1 Um: Each
Comment	: EST REV. A 05.11.18 NEW ISSUE EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34623	Flange
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Flange

Pick:

Qty	Part Number	Description	Batch
1	D3462-3	flange	B24934

05.11.30

2.0	D34621F	Base Flat Pattern
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Base Flat Pattern

Pick:

Qty	Part Number	Description	Batch
1	D3462-1F	base flat pattern	B24933

05.11.30

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1  
 Weld assembly as per dwg D3462

06.01.06

4.0	QC5/9	WELD INSPECTION
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Comment: WELD INSPECTION

06.01.09

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING  
 Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

06 01 09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/01/10

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BRACKET ASSEMBLY

Job Number: 24915

Part Number: D3462041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*EC* 06.01.09

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*EC* 06.01.09

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*SAR 06/11/10*

*(1)*

*LS 06/01/10*

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries